

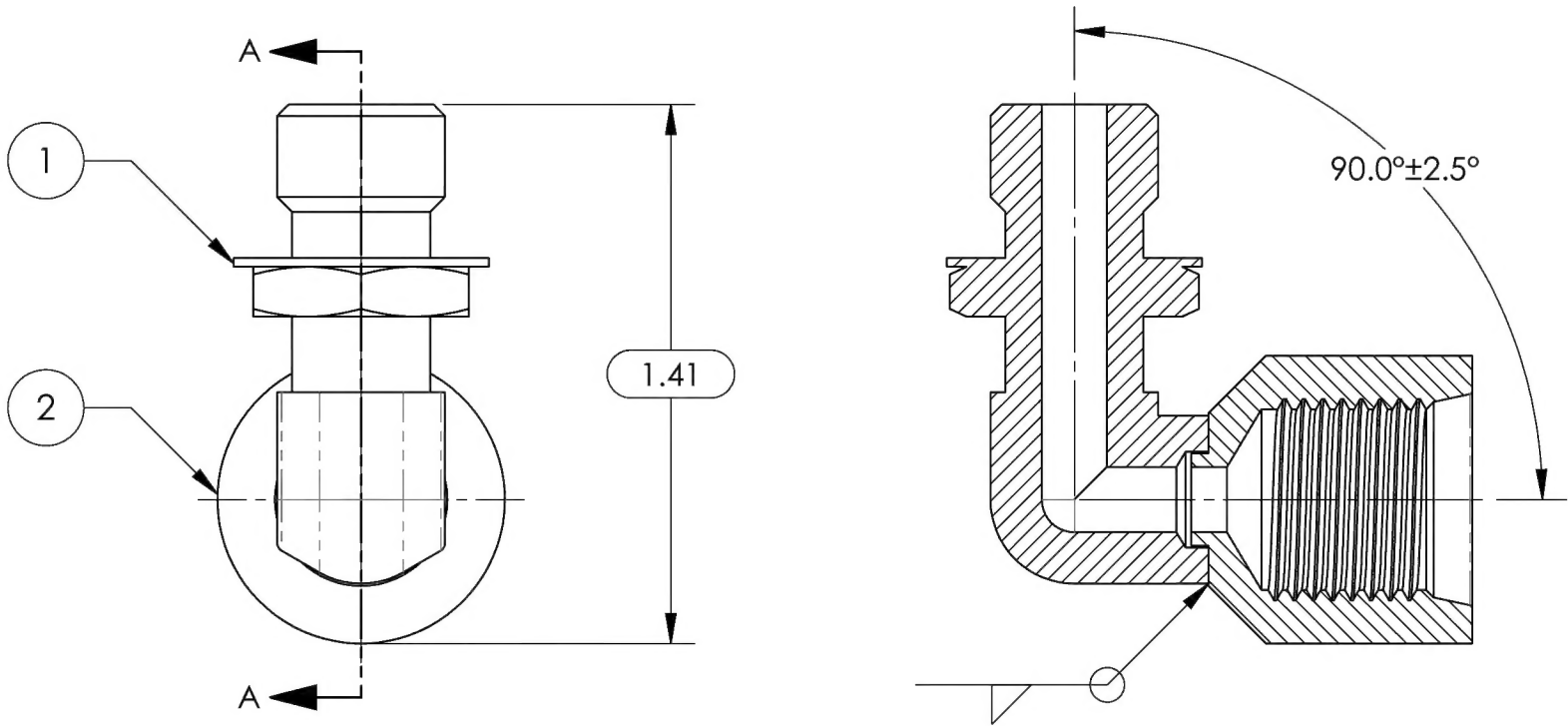
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	FINAL PROTOTYPE REVISION: PR1		P. BRAVO
N/C	INITIAL RELEASE	08/16/18	P. BRAVO

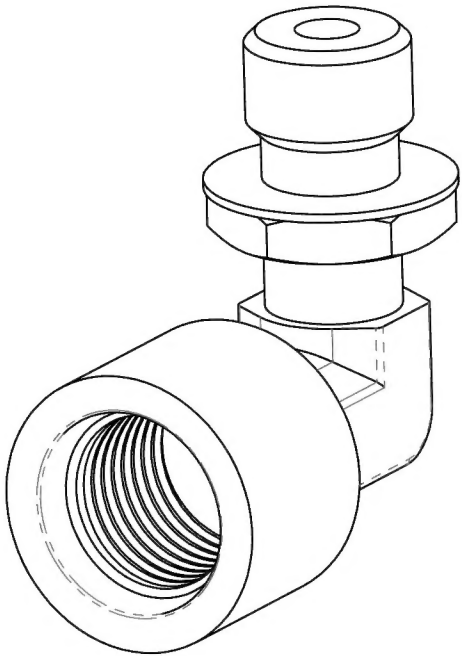
NOTES:

- 1 MATERIAL: 601.4279 90 DEGREE ELBOW
- 2 FEATURE ADDED FROM 601.4279 90 DEGREE ELBOW SOURCE CONTROL DRAWING
- 3 DISCARD O-RING INCLUDED WITH 601.4279 90 DEGREE ELBOW
4. WELDS IAW AWS-D17.1 CLASS C TIG WELD WITH ER308L OR ER316L FILLER ROD
5. DEBURR AND BREAK ALL SHARP EDGES
- 6 FINISH: PASSIVATE IAW MPP-172 SECTION 6.1
7. IDENTIFY IAW MPP-120

PNC1




SECTION A-A



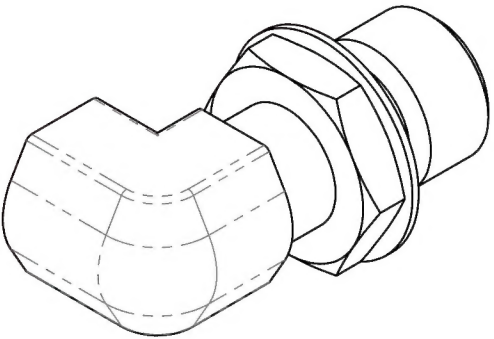
652.4801

PROTOTYPE REVISIONS

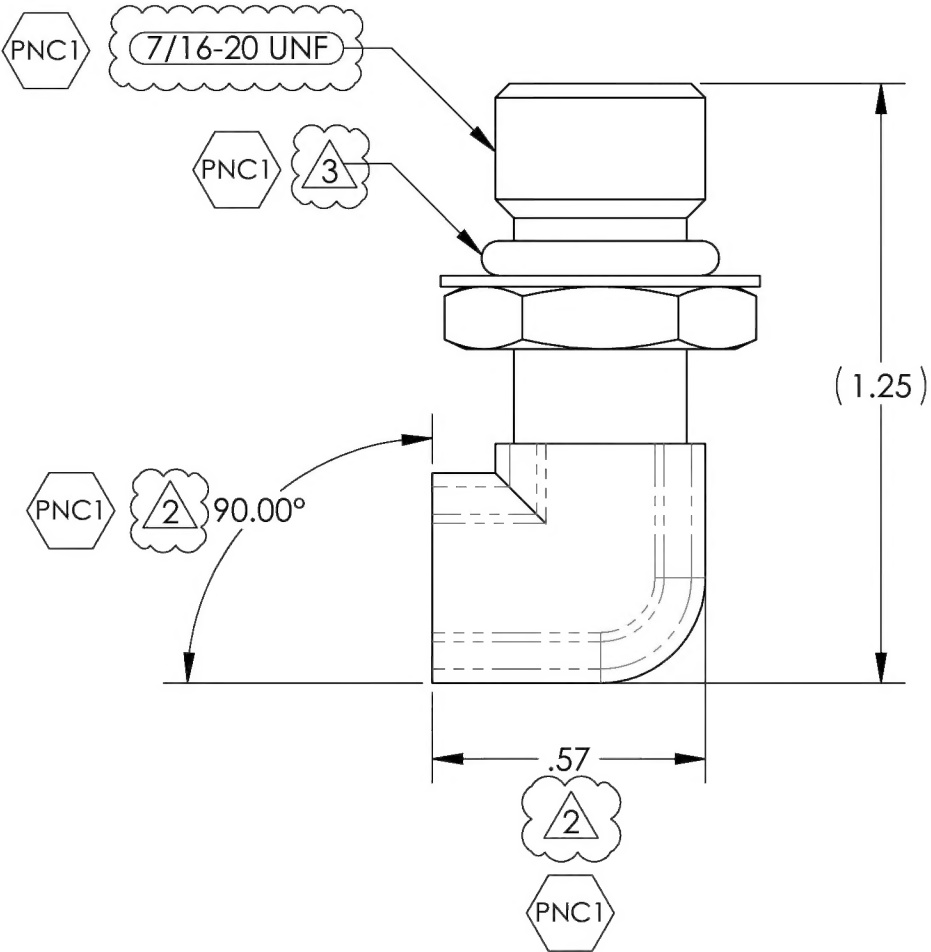
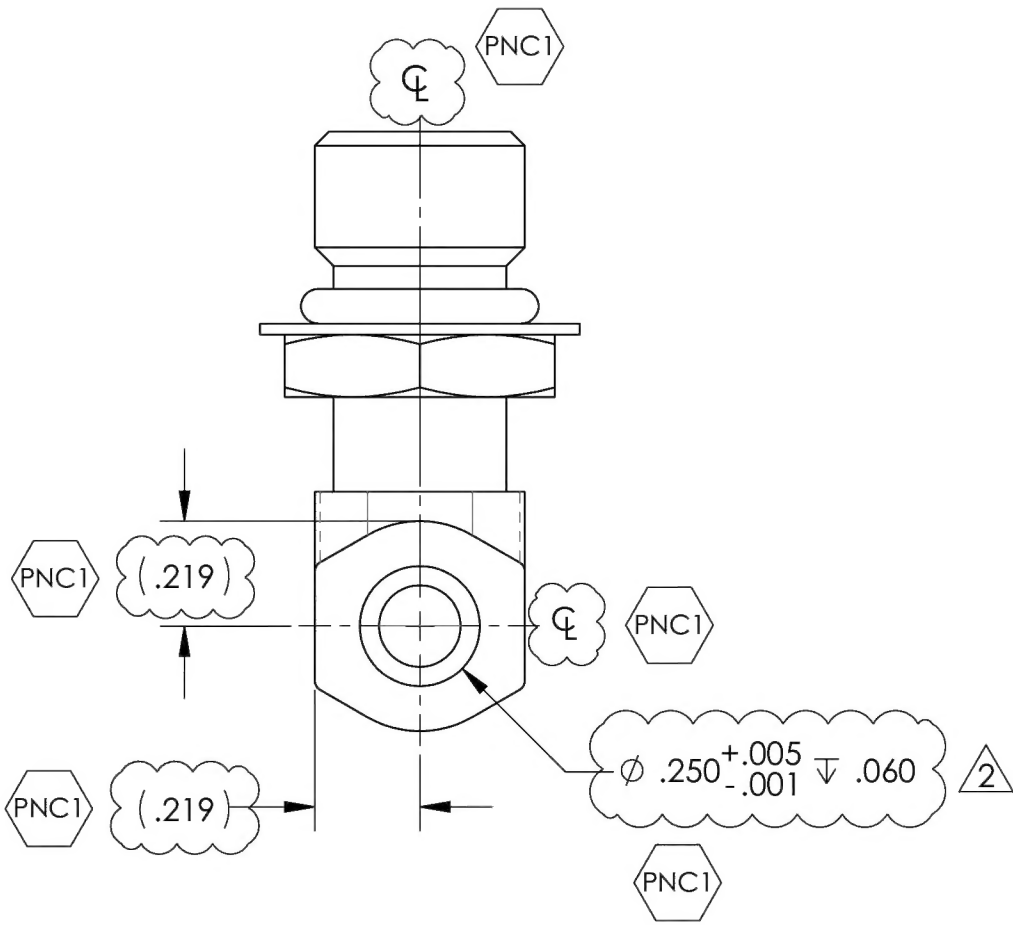
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
A5-1 B3-2 B4-2 B5-2 C2-2 C3-2 C4-2 D3-2 D5-2	PNC1	REVISED NOTES ADDED CENTERLINE ADDED THREAD INSPECTION DIMENSION ADDED FLAG NOTE 3 CALLOUT ADDED (.219) DIMENSIONS ADDED CENTERLINE ADDED FLAG NOTE 2 CALLOUT DIMENSION WAS Ø .250-505 IS Ø .250+-.005/-0.01 ADDED FLAG NOTE 2 CALLOUT	09-14-2020	T. CROSS T.C.	MDI	NEXT ORDER	K. TAILOR


1	2	651.0110	GAUGE ADAPTER		
1	1	652.4810	90 DEGREE ELBOW	1	
X		652.4801	90 DEGREE GAUGE ADAPTER		6
	F/N	P/N	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST		
NEXT ASSY (S)			ORIGINAL DATE (MO-DA-YR) 07-17-18	 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
650.5300			DRAWN BY J.BECKER CHECKER J.GARDINER		
			DRAWING APPROVAL P.BRAVO 08-16-18		
			CONTRACT No.		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°	90 DEGREE GAUGE ADAPTER	
			SIZE B	CAGE CODE 07MZ6	REV. PNC1
			DWG. NO. 652.4800	SHEET 1 OF 2	
			SCALE NONE		

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652.4810



ORIGINAL DATE (MO-DA-YR) 07-17-18		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY J.BECKER	CHECKER J.GARDINER		
DRAWING APPROVAL P.BRAVO 08/16/18		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		90 DEGREE GAUGE ADAPTER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B 07MZ6	REV. PNC1
		DWG. NO. 652.4800	
		SCALE NONE	SHEET 2 OF 2